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013480

647.1305
Job Sheet 203251
[Barcode]

Part No: 647.1305 Job Qty: 1 pcs
Part Name: EC145 Cable Cutter System Removable Provisions U Channel Compatible



Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 11/13/19 Job Tracking No:
Due Date: 12/13/19 Created By: Marie Lajeunesse
Type: SOLD Description:

Note: 647.1305 REV E IPP REV:A NEW ISSUE 13.07.16 JLM VERIFIED BY:DD IPP REV:B 14.07.31 AS PER ECN
C2 DD VERF:JLM IPP REV:C 15.07.09 AS PER REV D DD VERIFIED BY:JLM IPP REV:D 18.05.02 AS PER
REV.E JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/13/19		0.00 0.00	Packaging 1 - 1	DEC 16 2019
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	
						Packaging 1 - 30	



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Container No: S240909



Part: 647.1305
Job No: 203251
Serial No/Batch: S240909
Revision: E
Inspector:
Exp Date:
Instructions: FAA STC SR02290LA 16/06/14, TC STC LoA RI

120 QC 4	1 pcs	12/13/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
130 Packaging 3-1 - Stock - B4B 1 pcs		12/13/19	0.00 0.00	QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
135 DC - 1 - B4B	1 pcs	12/13/19	0.00 0.00	DC - 1 - B4B	21 DEC 17 2019
				DC - 2 - B4B	3-89
140 QC 21 - SA	1 pcs	12/13/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS DEC 17 2019
				QC 21 - SA - 53	21 3-89

Part Op 110 - (Pick Kit)
Descriptions: 120 - (QC4- 100% inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 647.1305 EXPIRY DATE
 OF: RTV Loctite 598: _____ MAGNOBOND 6398 PART 1: _____ MAGNOBOND 6398 PART
 2: _____ SEALANT PR-1425: _____ ***INDICATE ON BOX EXPIRY DATE OF RTV,
 MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425 ***
 135 - (Document Control) Photocopy bluefile & type labels per PPP 647.1305
 140 - (QC21- Final Inspection - Work Order Release) *** Enter exp. date in lot maintenance for RTV loctite 598,
 MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5234963
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5234964
601.0112	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5215142
601.2035	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	3225564
601.2995	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5044457
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5220124
647.1402	Lower Strut Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5210376
647.1403	Upper Strut Assembly U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151921
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5162220
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5129792
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5144302
647.2010	Upper Strut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	91895
647.2011	Lower Strut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5110046
647.2113	Lower Rail, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5166050
60905A160	Washer 6012375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	FL62289
61292A060	Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	503122842
63475A270	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5031228
63625A300	Locknut D5678-1	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5027139
AN3-11A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5209049
AN3-15A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5228825
AN3C10A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5130320
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5147226
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5099338
MS21042-08	Nut use MS21042L08	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5232685
MS21042-3	Nut use MS21042L3 per QSI 017	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	5218150
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228619
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5123432
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5238764
NAS1149F0332P	Washer (AN960-10L)	42 Ea (42 ea)	110-Packaging 1 - Pick Kit	5227801
NAS1149F0432P	Washer (AN960-416L)	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5227801
NAS1149F0532P	Washer (AN960-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5227801
NAS660-126	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235354

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	24	0
	600.0991	1	24	0
	600.1012	1	34	0
	601.2045	1	19	0
	601.2999	3	0	0
	647.0112	8	82	0
	647.1402	1	0	0
	647.1403	1	3	0
	647.1601	1	7	0
	647.1610	1	33	0
	647.1702	2	4	0
	647.2010	2	27	0
	647.2011	2	2	0
	647.2113	1	12	0
	90965A160	3	94	0
	91292A080	4	16	0
	93475A270	8	69	0
	93625A300	4	46	0
	AN3-11A	12	369	0
	AN3-15A	5	74	0
	AN3C10A	2	18	0
	LN9025-0820K	8	39	0
	LN9037-08018	8	34	0
	MS21042-08	4	2	0
	MS21042-3	19	431	0
	MS21042L4	4	5,479	0
	MS27039-08-13	4	286	0
	MS27039-1-14	4	56	0
	NAS1149F0332P	42	4,820	0
	NAS1149F0432P	8	948	0
	NAS1149FN832P	8	2,082	0
	NAS6604-66	4	5	0
Part Specifications				
Specifications could not be found.				

Plex 11/13/19 2:59 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

Route update only

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Job: _____

Part No. _____

DISPOSITION

Rework

Scrap

Use-as-is

DEPARTMENT/PROCESS

Skid-tube

Cross tube

Eng. (Non-AW)

Engineering

Machining

Small Fab

Prod. Eng. Coord.

Water Jet

Large Fab

Finishing

Rec/Store/Packaging

Supplier

Quality

Date :

Sequence #:

QTY Affected :

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator

Manufacturing Process

Equip/Tooling

Handling/Preservation

Material

Product Improvement

Process Improvement

Human Factors

FAULT CATEGORY

Pressure/Forced

Bending

Crushing

Cracks

Crimp/Kink/Ripple/Wave/Twist

Marks/Chatter

Mislabeled

Other/Details:

Contamination

Misaligned/off center

BOM/Route

Broken/Damage/Defect

Incomplete/Unclear Instructions

Drill Holes

Fit/Function

Power Loss/Surge

Folio/Program

Grain Direction

Weld

Wrong Stock Pulled

Out of Sequence

Off-set/Set-up

Positioned Wrong

Outside Tolerance

Drawing

Finish

Part Lost/Missing

Misread